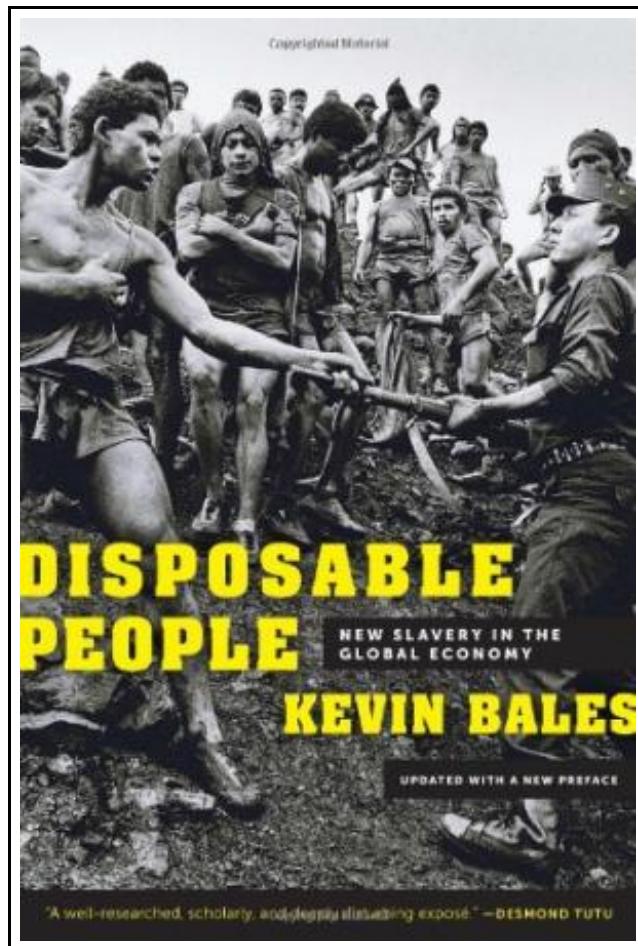


## Disposable People: New Slavery in the Global Economy



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